

:: SILICONE RUBBER MOULD YELLOW ZA 35 A+B

Description:

Is a 2 component highly elastic, self-demoulding RTV rubber material based on silicone that reacts after the addition of a polyaddition hardener. This rubber has a higher Shore hardness and good chemical resistance. Can be used on all surfaces except glass or ceramics. In these moulds you can mould with UP - EP - PU or zellane. Available in 1+1 kg and 5+5 kg packaging.

Application:

For the manufacture of negative moulds with difficult shapes and deep incisions. Is liquid and can be poured easily. Low shrinkage. Already demouldable after 60-90 minutes.

Data on delivery: A-Comp B-Comp Color: white Yellow

Viscosity: 3000-4500 mPas 3000-4500 mPas Mass density: approx. 1,16 gr/cm3 approx. 1,16 gr/cm3

Shelf life: 18 months in closed packaging 18 months in closed packaging Consistency:

liquid liquid

Technical data: (A + B)

Consumption: 1,16 g/cc Shore: A: 35

Processing:

Always ensure a dry and grease-free surface.

Mix the two components in a 1:1 weight ratio.

Then pour the mixed rubber over the object. Potlife: Approx. 14-17 min. at 23°C.

Fully cured after 60 minutes. Has an elongation of 500%. Tear resistance: 10-12 N/mm. If you have doubts about the surface, you should use release agent Trennspray. Be careful with plasticine based on phosphor and sulphur.

Safety:

Always provide appropriate protective clothing and gloves. Cleaning agent for tools: cleaner M (environmentally friendly substitute for acetone).

The information on this page concerns technical instructions and has been compiled to the best of our knowledge. However, it shall not constitute grounds for any liability on our part.